



# **Performance Silicone Air Intake Kit**

## **Part Number: 827-725**

**Toyota 2016-2023 Tacoma 3.5L V6**  
**(with Standard Air Box)**

## **Installation Instructions**

For technical inquiries, please email us at [tech@hpsperformance.com](mailto:tech@hpsperformance.com)

In the email, please include the following information for faster response:

- Year / Make / Model / Engine of your vehicle.
- If it is a fitment issue, please include pictures showing the fitment problem.
- If there are missing parts, please list the part number(s) from the bill of materials on the 2nd page.
- Optional but recommended – Your contact phone number and preferred call back time.

You can also give us a call via 626-747-9200 for tech support Monday-Friday, 8:30am-4:30pm Pacific Time.

# Bill of Materials

## Kit Number: 827-725

Line	Description	Part Number	Qty
1	Silicone Air Intake Tube	57-1841	1
2	Panel Air Filter	HPS-457290	1
3	Embossed Hose Clamp, 2-3/4" - 3-1/2"	EMSC-70-90	1
4	Embossed Hose Clamp, 3-1/8" - 4"	EMSC-80-100	1
5	Embossed Hose Clamp, 3/4" - 1-1/8"	EMSC-16-27	1



- Before installing any parts of this intake kit, please read the instructions thoroughly.
- Verify the contents of this intake kit before disassembling your vehicle.
- Report any defective or missing parts to HPS directly. The HPS dealer from whom you purchased this product may not have the replacement parts you need.
- Installation requires moderate mechanical skills. A qualified mechanic is highly recommended.
- Do not attempt to install the intake kit while the engine is hot.
- This installation may require removal of coolant lines that may be hot.
- For technical inquiries, please email us at [tech@hpsperformance.com](mailto:tech@hpsperformance.com)

## **PLEASE READ CAREFULLY BEFORE INSTALLATION!**

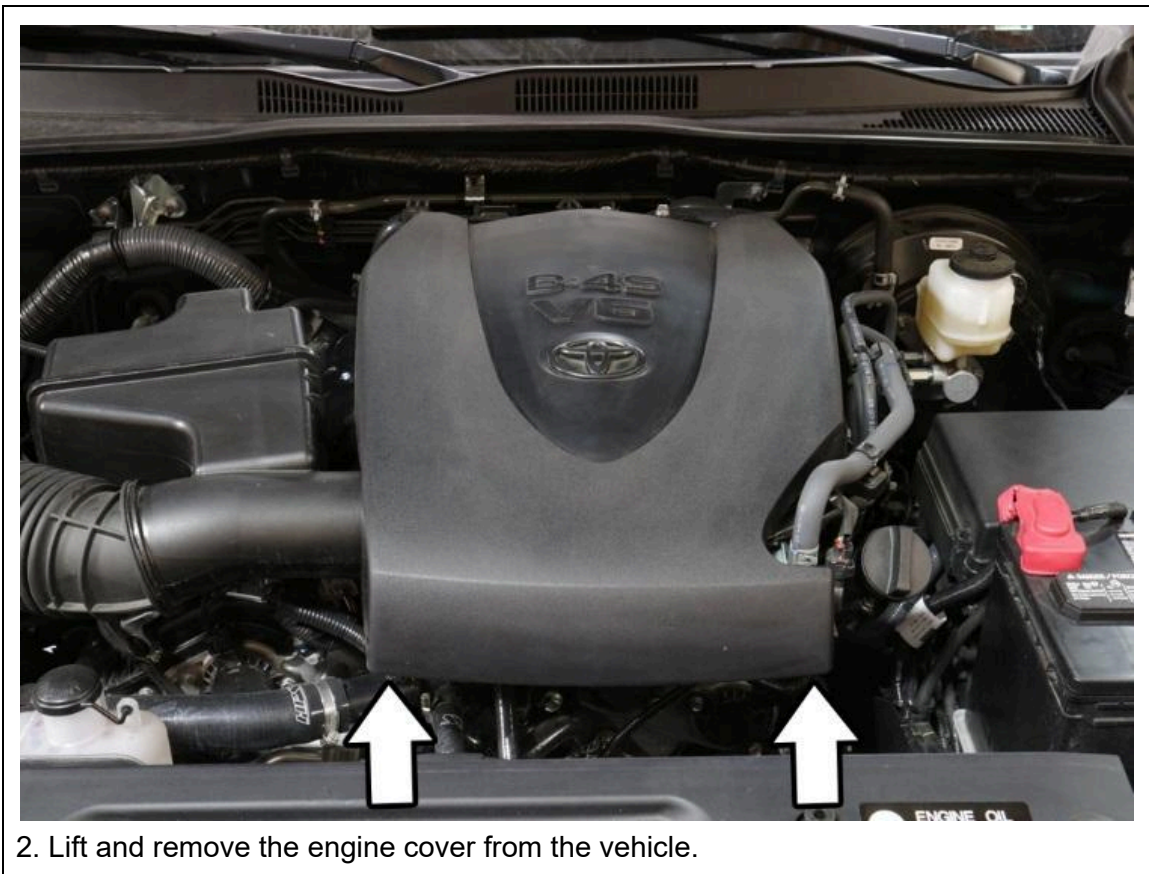
This installation is not for the novice customer. Install this product with EXTREME caution! Misuse of this product can destroy your engine! If you are not mechanically inclined, please have a professional automotive mechanic install this kit.

***NOTE: HPS holds no responsibility for any engine damage that results from misuse of this product.***

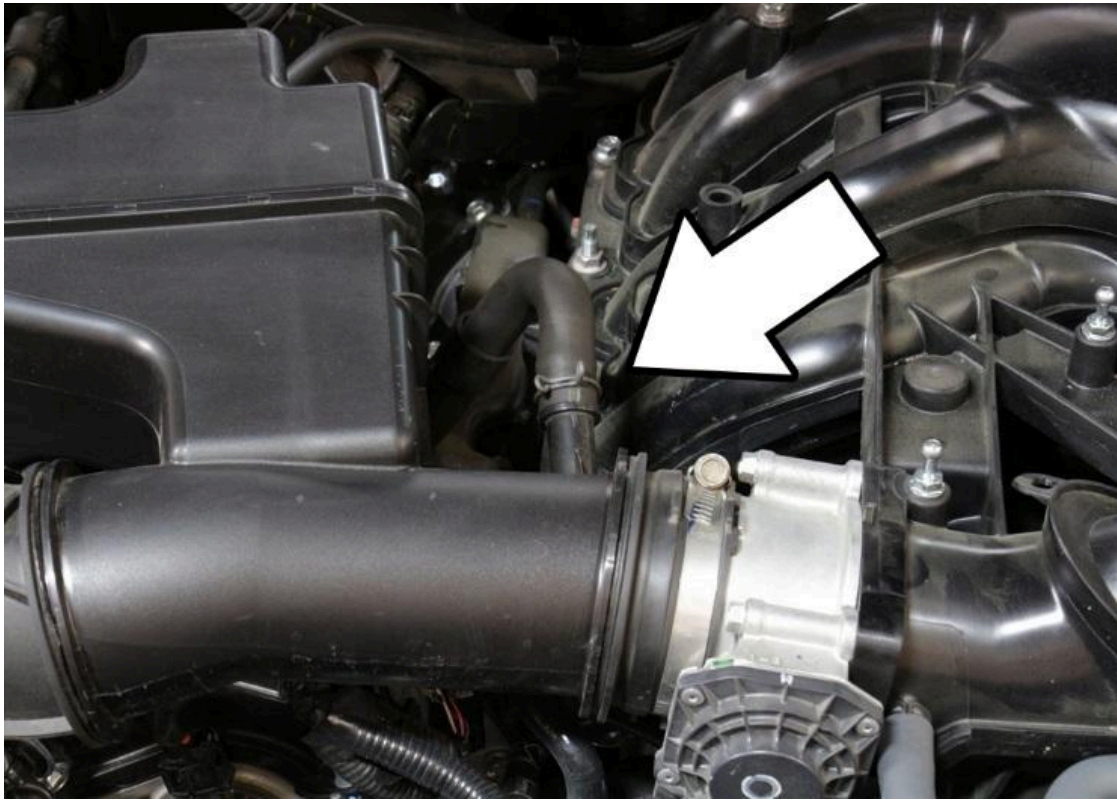
## **GETTING STARTED**

1. Turn the ignition OFF and disconnect the vehicle's negative battery cable. If the engine has run within the past two hours, let it cool down.

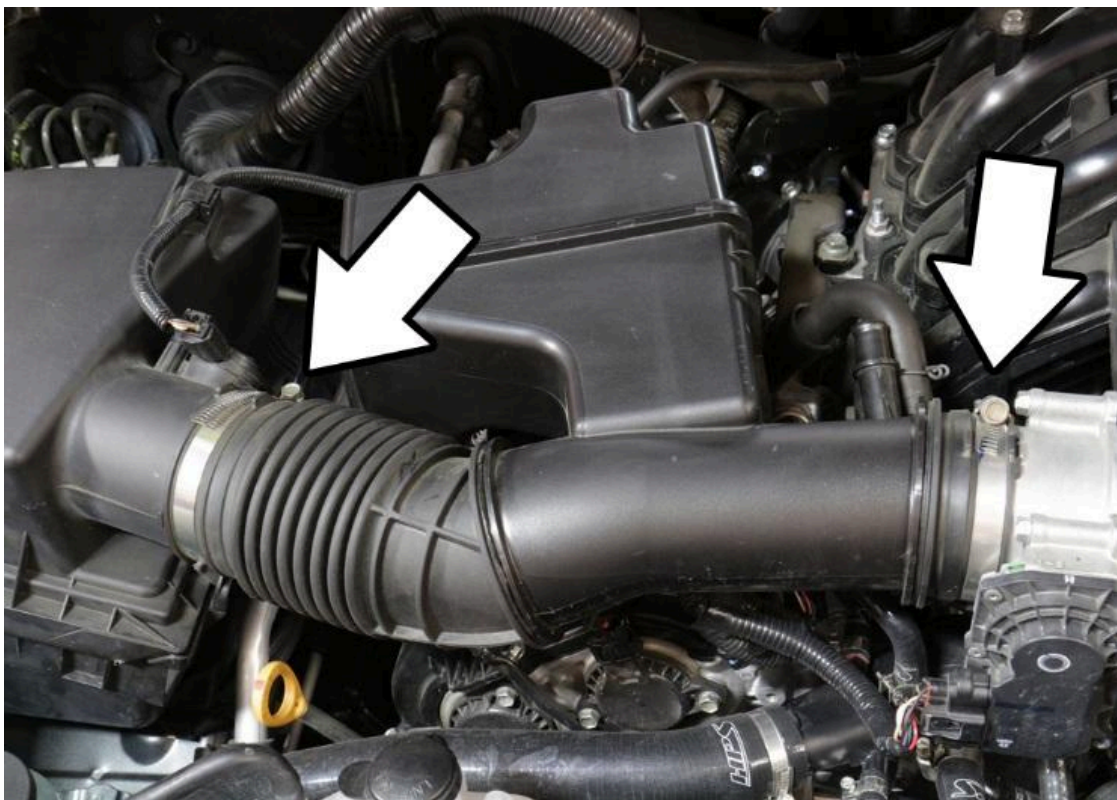
NOTE: Disconnecting the negative battery cable erases pre-programmed electronic memories. Write down all memory settings before disconnecting the negative battery cable. Some radios will require an anti-theft code to be entered after the battery is reconnected. The anti-theft code is typically supplied with your owner's manual. In the event your vehicle's anti-theft code cannot be recovered, contact an authorized dealership to obtain your vehicle's anti-theft code. We also highly recommend NOT discarding any stock parts after the installation.



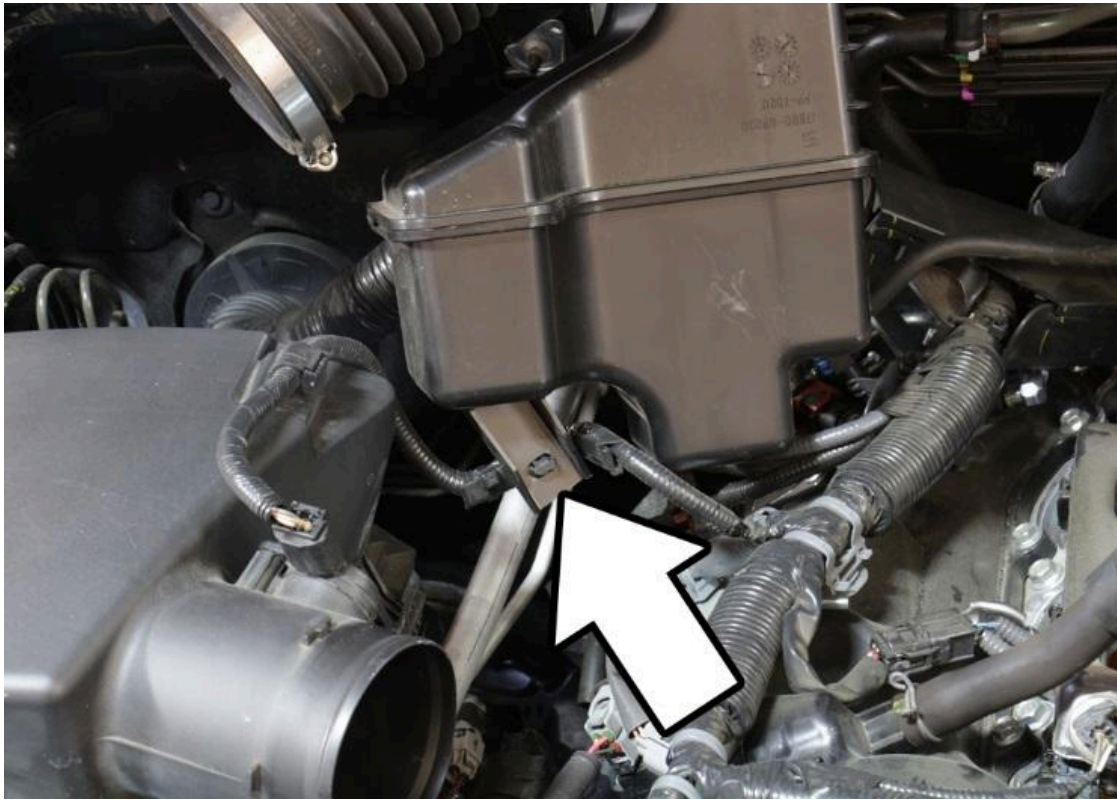
2. Lift and remove the engine cover from the vehicle.



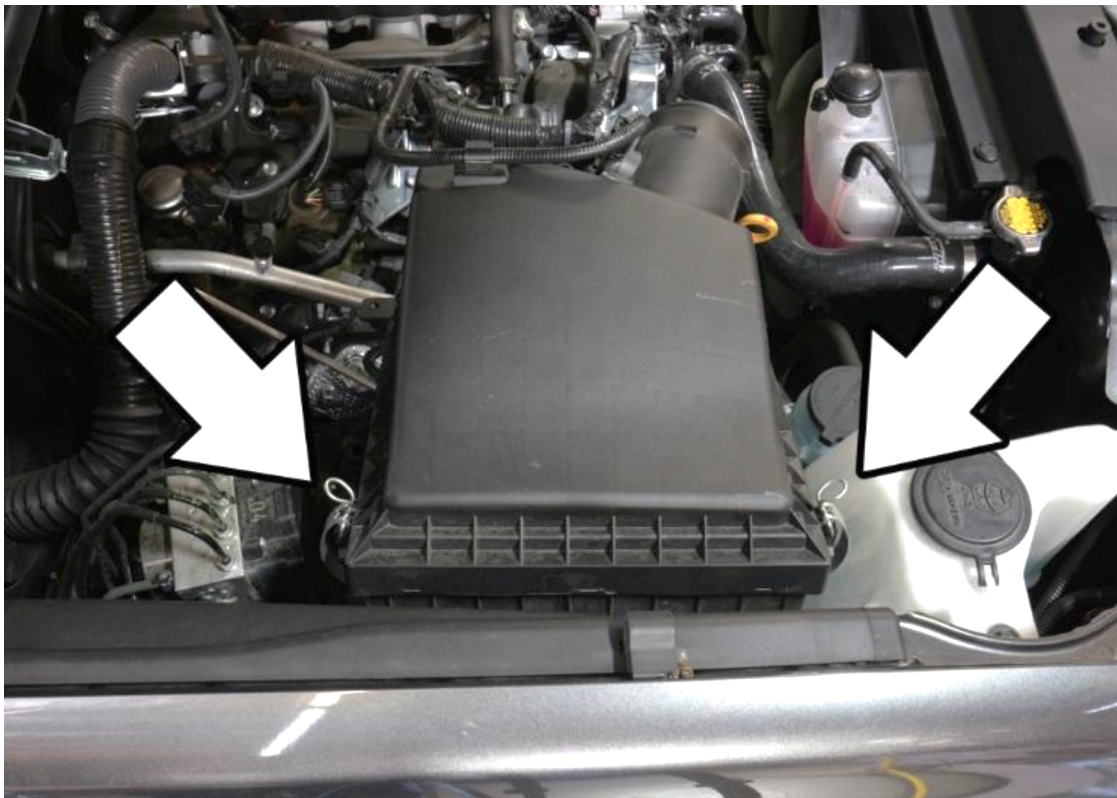
3. Using a pair of pliers, pinch and move back the hose clamp on the breather hose. Then remove the breather hose from the intake tube.



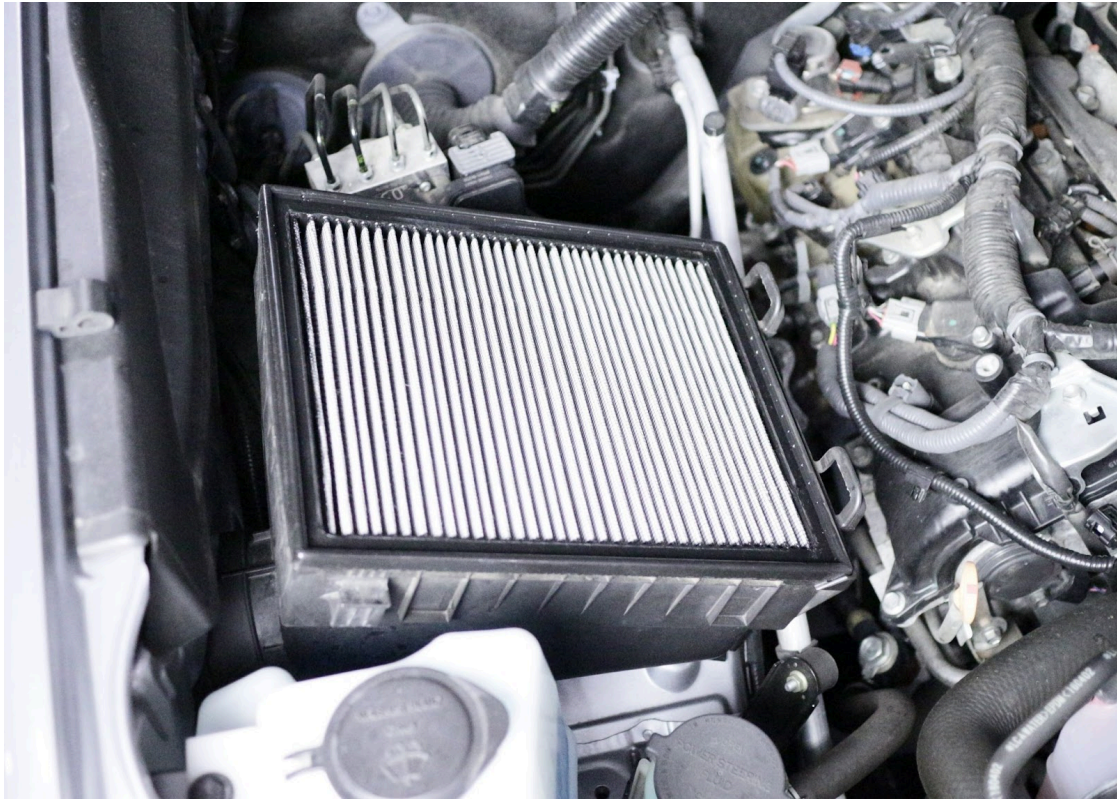
4. Loosen the hose clamps securing the intake hose to the throttle body and the air box.



5. Separate the mass air flow sensor harness clip from the resonator to remove the stock intake tube from the vehicle.



6. Unbuckle the 2 clips securing the upper air box assembly.



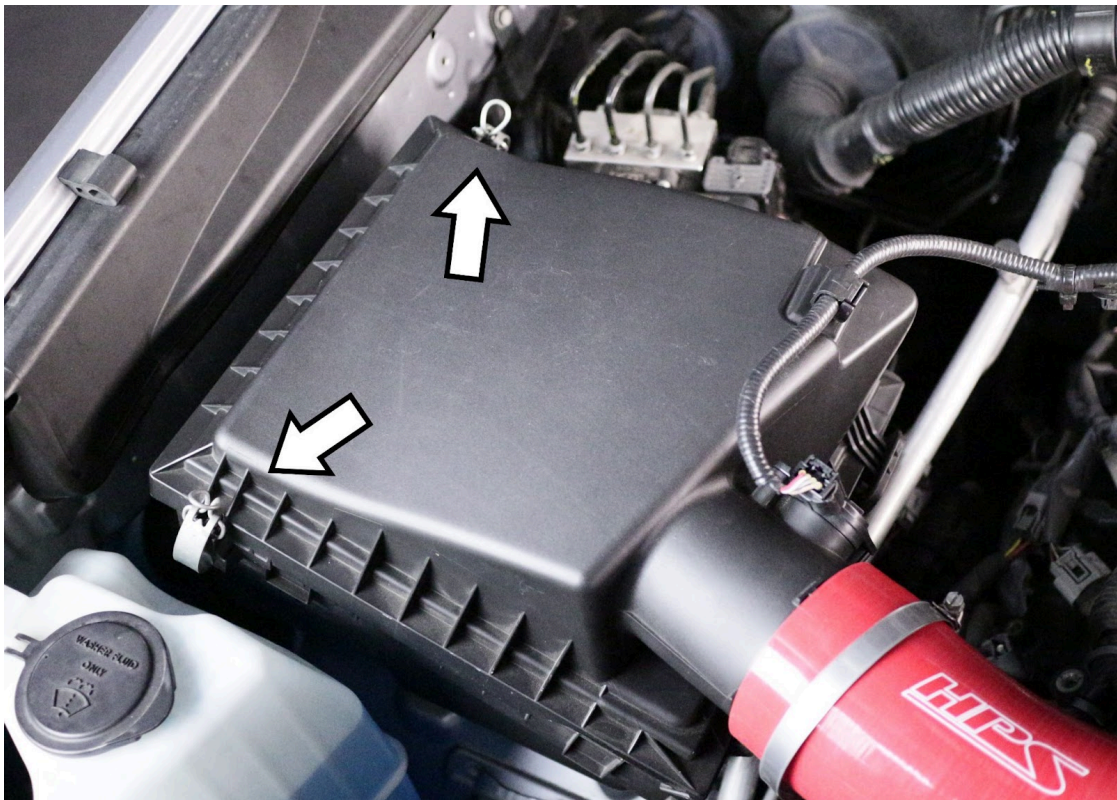
7. Remove the original air filter and install the new HPS air filter into the air box.



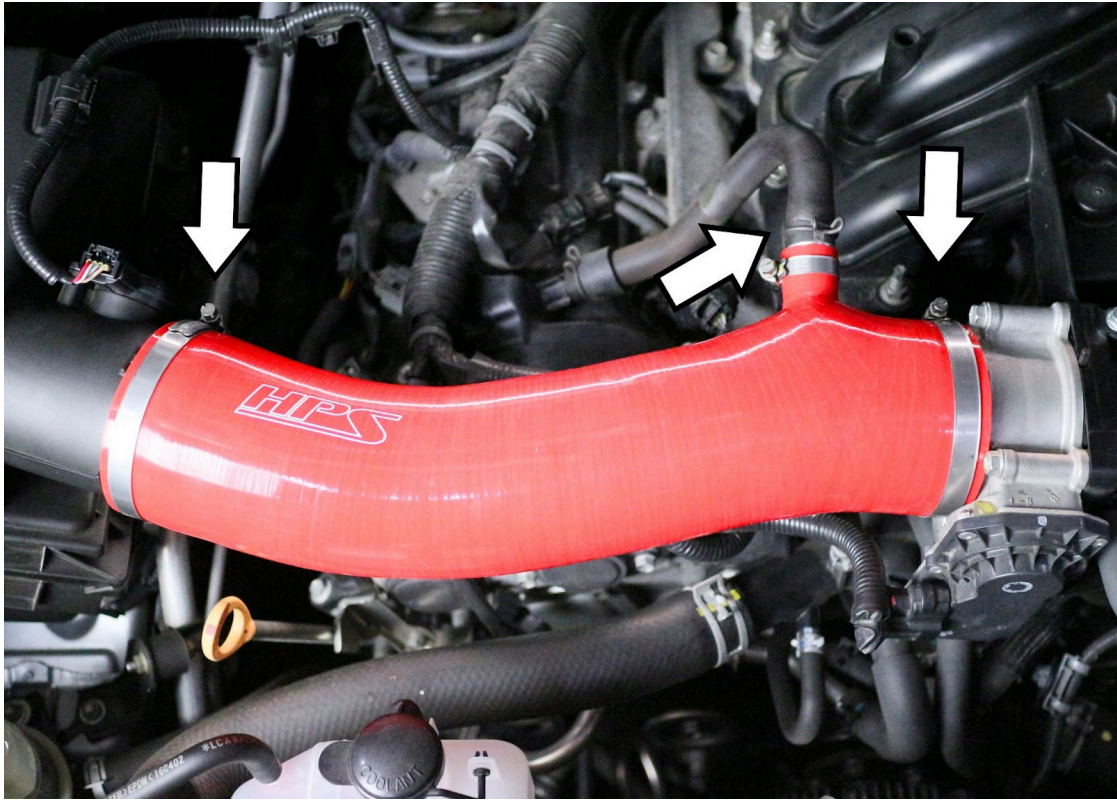
8. Install the provided EMSC-16-27 hose clamp onto the breather nipple.



9. Insert the HPS intake tube with the EMSC-70-90 hose clamp onto the throttle body. Do not tighten the clamp onto the throttle body at this time.



10. Place the EMSC-80-100 hose clamp onto the opposite end of the HPS intake tube and slide the upper air box assembly into the intake tube. Secure the 2 clips on the air box.



11. Position the HPS intake hose and connect the breather hose using the original hose clamp. Make sure that there is enough slack on the breather hose. Then tighten the 2 HPS hose clamps to 13 in-lb.



12. Reinstall the engine cover back onto the vehicle.

## **FINAL STEPS**

Once the intake has been positioned, tighten all of the clamps and secure all of the parts.

Upon completion of the installation, reconnect the negative battery terminal before you start the engine. Double check to make sure everything is tight and properly positioned before starting the vehicle.

Start the engine. Let the car idle for 3 minutes. Perform a final inspection before driving. Listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that may be causing leaks or rattles and correct the problem.

Periodically, recheck the alignment of the intake kit and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.



**Also available for:**

**Toyota 2016-2023 Tacoma 3.5L V6 (with Standard Air Box)**



**HPS Performance Replacement Air Filter**  
**For Intake Kit 827-725**  
**Part Number [HPS-457290](#)**



**HPS Silicone Radiator + Heater Hose Kit**  
**Part Number [57-1581](#)**



**HPS Magnetic Oil Drain Plug**  
**Part Number [MDP-M12x125](#)**



**HPS Performance Air Filter Cleaning Kit**  
**Part Number [HPS-AFRC](#)**

**Contact an authorized HPS Performance dealer or  
visit us at [hpsperformance.com](http://hpsperformance.com) for more details**